



SOLVAY

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Green Mobility Driving Lithium Battery revolution

Raman Prakash
Senior Vice President , Solvay

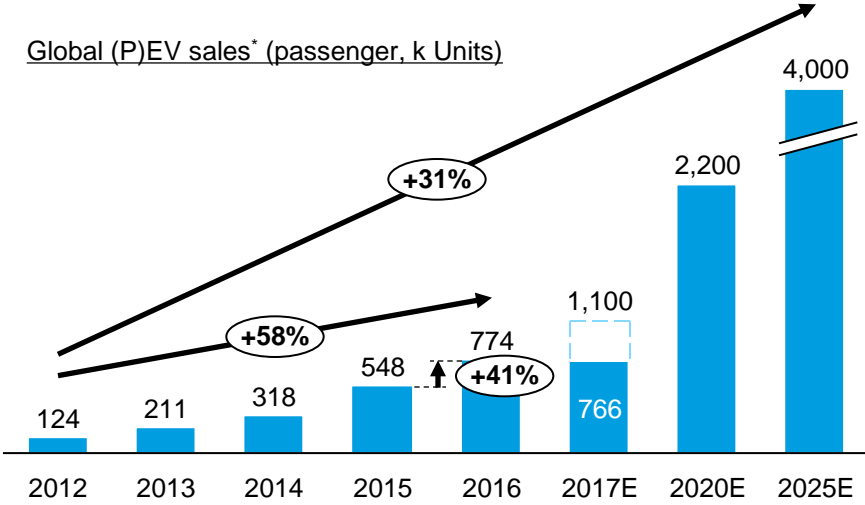
EU- Research & Innovation Day, 23 Nov 2017

Agenda

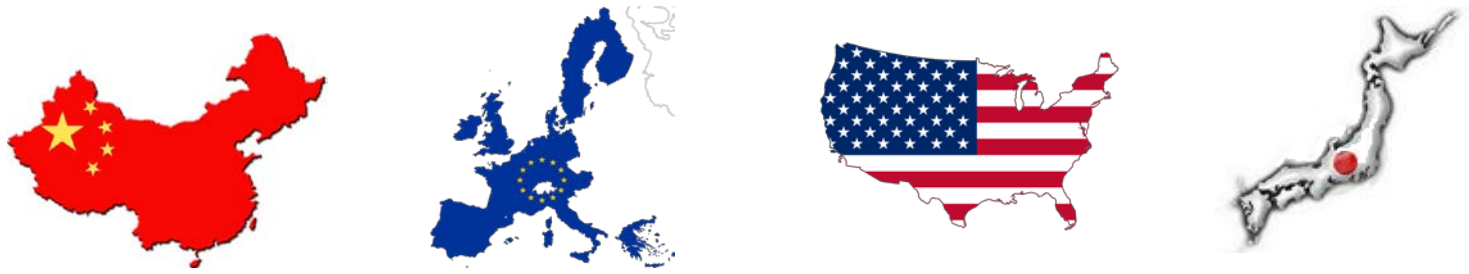
- ❖ **Global xEV & Battery Market in 2016 and Future**
- ❖ **Future Challenges & Drivers: Cost & Mileage**
- ❖ **Global xEV Policies/China New Credit Policy**
- ❖ **Solvay in Li-ion Batteries**
- ❖ **Current Battery Technology and Path Forward**



Global xEV Sales: High Growth & Regional Concentrated



- ❖ From 2012, the global xEV market paced into the fast lane with annual CAGR nearly **60%** up to 2016 with the sales of 774.4 k units (1 M incl. commercial EV)**.
- ❖ In 2016, the EV penetration rate firstly hit **1%** of the global passenger vehicle market (77.3M).
- ❖ China, EU, US and Japan takes up to **97.5%** of the global EV market.
- ❖ Regionally, China & US achieve the highest growth rate while decreased in Japan.
- ❖ YTD Sep2017, the xEV passenger sales already reached >760k units, expect to exceed **1M** for the first time.

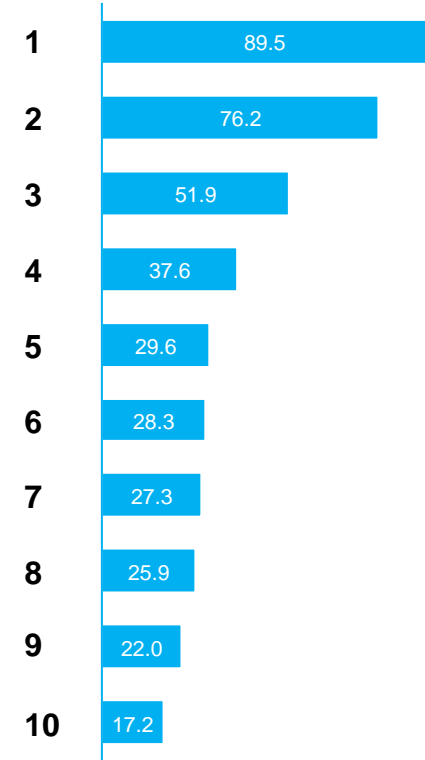


	China	EU	USA	Japan
Total Sales	351,861	222,619	158,455	22,375
M/S	45%	29%	20%	2.9%
YoY Growth	↑ 69.7%	↑ 15.1%	↑ 37.4%	↓ -11.7%
Penetration rate	1.45%	1.5%	0.9%	2.9%

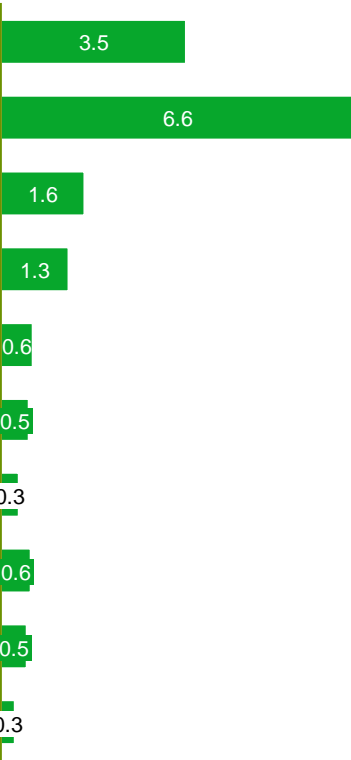
* Source: EV sales, world round data
 ** Source: ACEA

2016: BEV & PHEV Hang in the Balance*

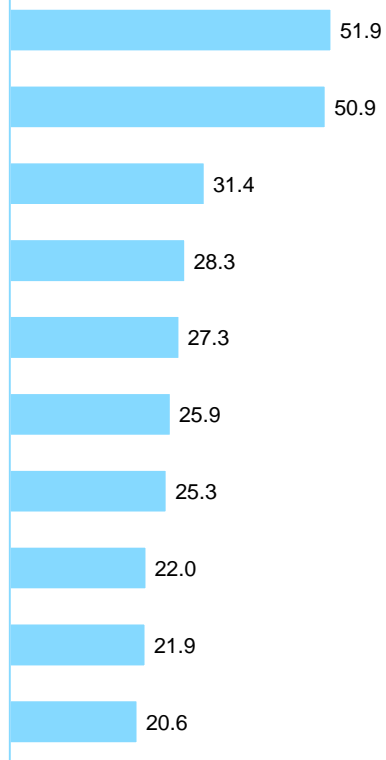
Global Top 10 (P)EV OEM (k Units)



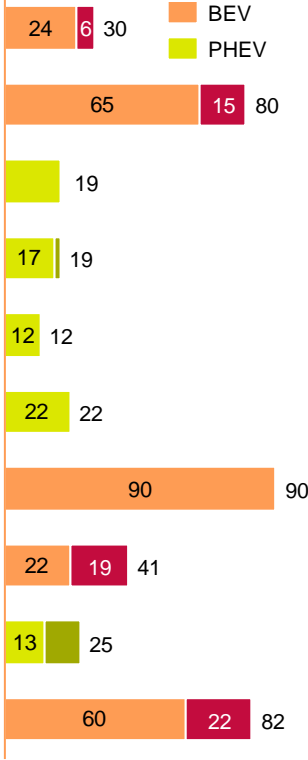
Battery Installation (GWh)



Top 10 Model (k Units)



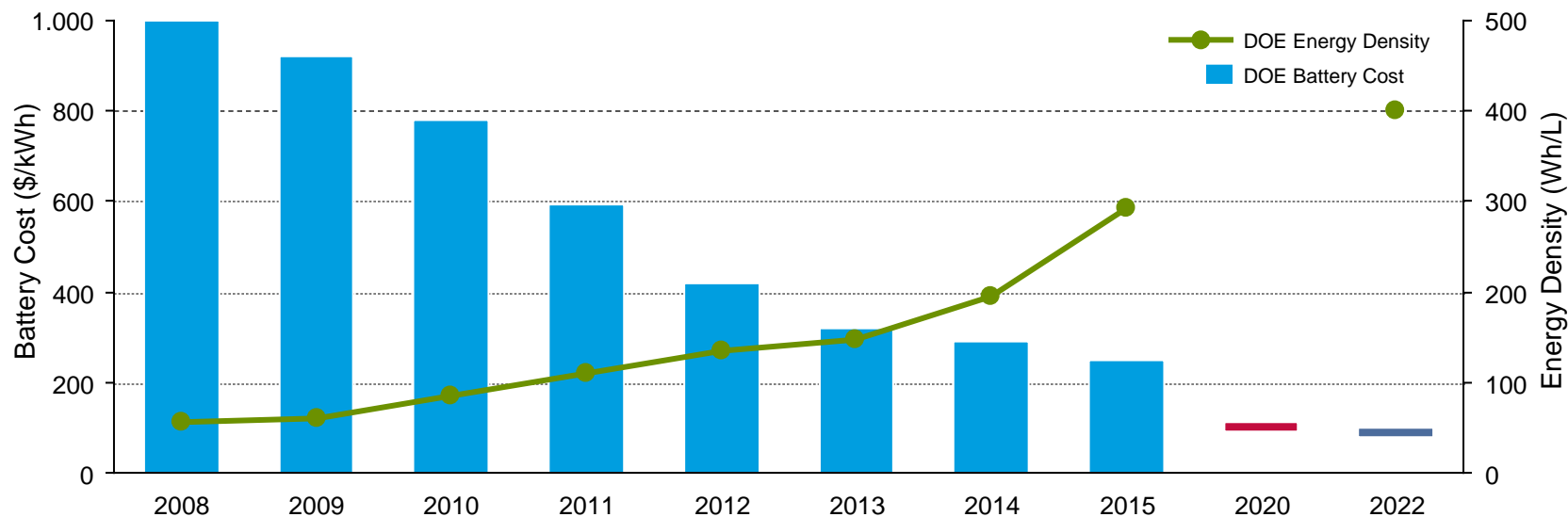
Battery Size 2014-16 (KWh)



❖ Battery Size: **Higher demand of mileage** (energy) pushed for higher energy for **BEV**, while PHEV stays due to its satisfactory fuel economy and mileage.

* Source: various source of xEV sales, battery size from public information

2 Main Drivers for Future xEV Market Growth: Cost & Mileage



The development of battery energy density and cost over the past decade gives encouraging signs on the possibility to meet targets defined by OEMs

- ❖ Battery costs have been cut by a factor of four since 2008 to 2015 (**1000 to 268 \$/kWh**) and are set to decrease further, with Industry target of ~100 US\$/kWh by 2020 and <100 \$/kWh by 2022
- ❖ Battery energy density esp. for BEV needs to increase to enable longer ranges for lower cost.
- ❖ **Technological progress** and **economies of scale** are critical to move towards cost parity with conventional internal combustion engines (ICEs). Recent OEM announcements suggesting EV ranges that will mostly soon be exceeding 300 km give encouraging signals for the future

Geographical Policies to Support the xEV Market

	EV penetration	Emission standards		EV Purchase Incentives				EV use and circulation incentives				Waivers on access restr.		
		Fuel economy standard/regulation incl. elements	Emission standard	Rebates at reg./sales	Sales tax exemption (ex. VAT)	VAT exemption	Tax credits	Circulation tax exemption	Waiver on fees (toll, parking, etc.)	Electr. supply reduc./exemption	Tax credits	Access to bus lanes	Access to HOV lanes	Access to restricted traffic zone
Canada	0.4%		Tier 2											
China	1.5%		China 5											
Denmark	2.2%		Euro 6											
France	1.2%		Euro 6											
Germany	0.7%		Euro 6											
India	0.1%		Bharat 3											
Italy	0.1%		Euro 6											
Japan	2.9%		JPN 2009											
Netherland	9.7%		Euro 6											
Norway	23.3%		Euro 6											
Portugal	0.7%		Euro 6											
South Korea	0.2%		Kor 3											
Spain	0.2%		Euro 6											
Sweden	2.4%		Euro 6											
UK	1.0%		Euro 6											
US	0.9%		Tier 2											

- Targeted policy*
- Widespread policy**
- National policy
- General fuel standard Indirectly favor EV deployment

❖ Emission standard is the main driver for implementation of xEVs, to ensure the sustainable growth of the industry, all policies released by central & local governments, including: financial incentives, circulation incentives, waivers on access restrictions

* Policy implemented in certain geographical areas
 ** Policy implemented in a widely spread geographical areas

China : New CAFC & NEV Credit Management Policy

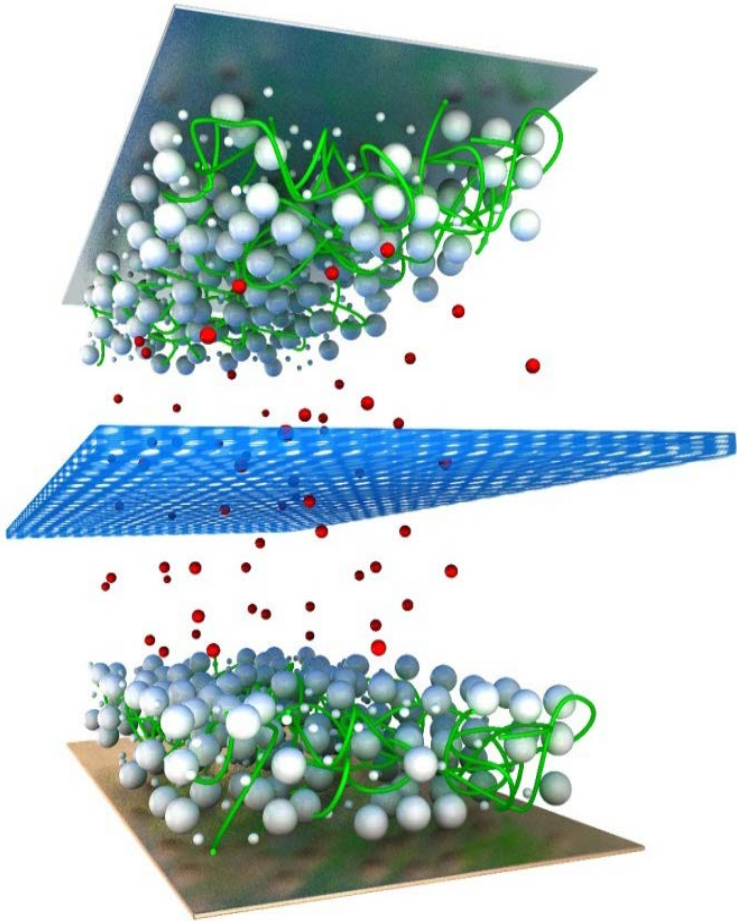
CANNOT be traded to other OEM, but to compensate for next year CAFC internally



- Or:
- Balancing transfer from last year CAFC credit (+)
 - Compensated by NEV credit
 - Transfer from affiliated company (>25% share)

* CAFC: Corporate average fuel consumption

Solvay Material Solution in Li-ion Cells: binders and separators



High Performance Cathode Binder

- Good processibility
- High Ni cathode compatible (anti-gelation)
- Ultra high adhesion
- Flexible grade available



PVDF Separator Coating

- Solvent & Water based available with good processibility
- Excellent lamination with electrode
- Outstanding chemical resistance vs. electrolyte
- Faster & complete wettability



High Performance Anode Binder

- High lamination with coated separator
- Low swelling in Electrolyte
- Lower Ri
- Good anode flexibility



High Performance Si-based Binder (R&D)

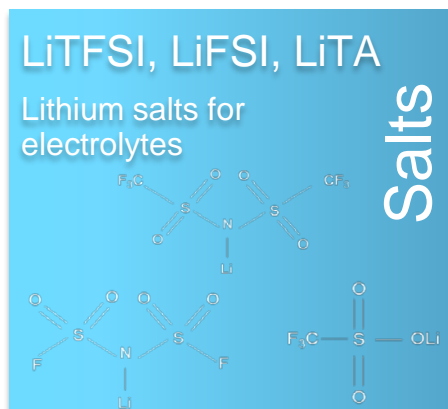
Cell Gasket

- Good sealing performance
- Chemical resistance to electrolyte

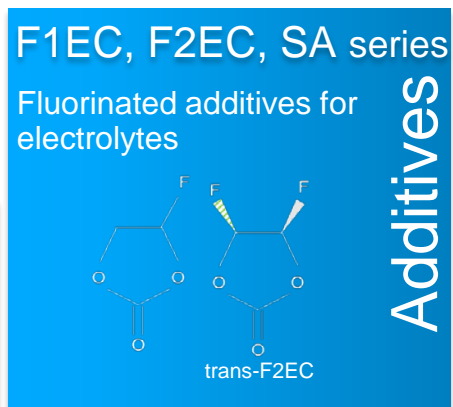


Solvay Material Solution in Li-ion Cells: electrolyte ingredients

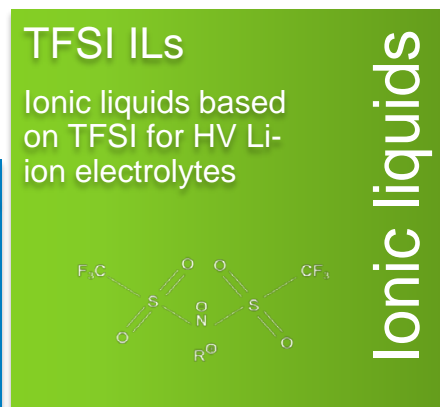
We provide electrolyte ingredients with a large portfolio of fluorochemical materials for **Advanced Li-ion** batteries and **Next generations** of batteries (Solid state, Li sulfur, Na-ion)



PURITY



STABILITY



SAFETY

Energain™
Fluorinated solvents & formulations for HV electrolytes

Formulations

PERFORMANCE

Solvay Material Solution in Li-ion Battery Module/Packs

Metal Replacement

- High mechanical robustness
- Good chemical resistance
- Flame retardant
- Dimensional stability



Ixef® PARA
Amodel® PPA
Ryton® PPS

HV Components

- High CTI (up to 600V)
- Chemical resistance
- Flame retardant
- Color maintenance



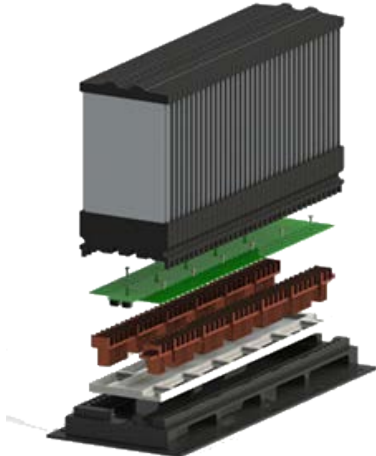
Amodel® PPA

Cooling Agents

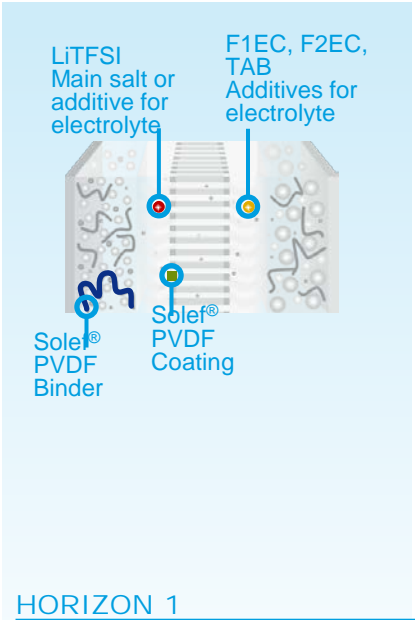
- Inflammability
- Excellent electrical insulation
- Low/high T viscosity
- High cooling efficiency



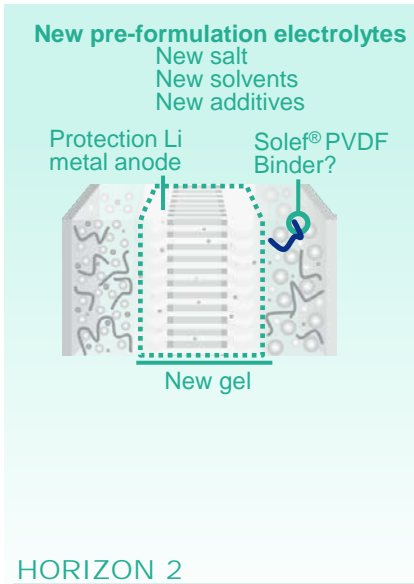
Galden® PFPE



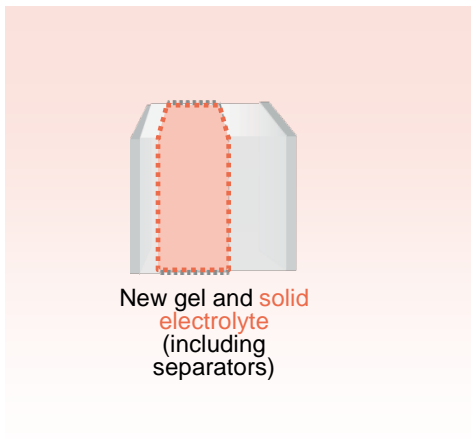
Solvay Technology Roadmap: From Li-ion to Solid-state



- ✓ Binder for cathode
- ✓ Binder for anode
- ✓ Coating for separators
- ✓ Polymer solutions for Battery pack/modules, gaskets



- ✓ New ingredients, Blends for High Voltage (HV) electrolyte
- ✓ Protection Li metal anode
- ✓ New Gel Electrolyte



- HORIZON 3**
- ✓ Technologies for LiS
 - ✓ Solid Polymer Electrolyte
 - ✓ Solid Inorganic electro

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